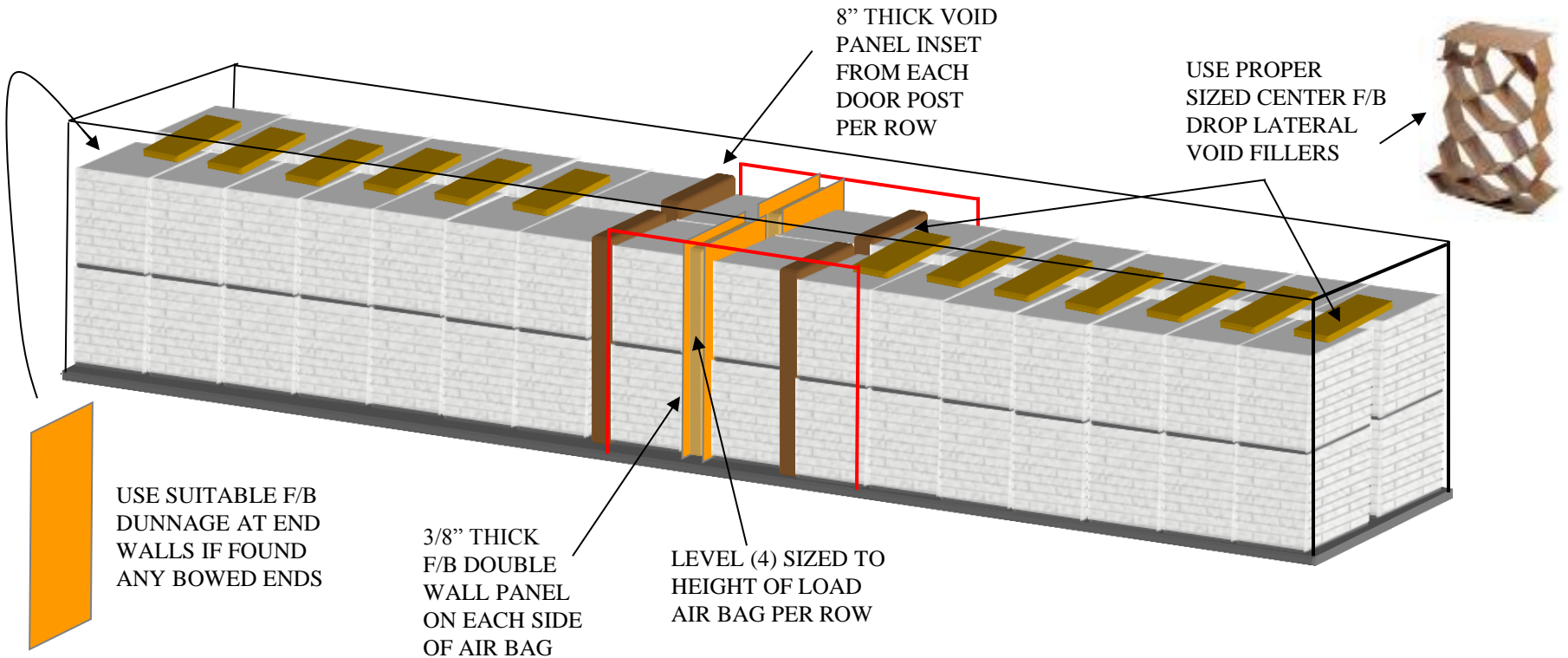


**LOADING METHOD FOR BOTTLED BEVERAGES (64 UNITS) IN 60' BOXCARS**



1. FOR PROPER UNITIZATION ALL UNITS SHOULD BE FULLY WRAPPED (3-2-3) WRAPS TOP TO BOTTOM.
2. LOAD PRODUCT TIGHT LONGITUDINALLY.
3. INFLATE D.I.D BAGS PER MANUFACTURE RECCOMENDATIOINS, USE AIR GAUGES TO INSURE PROPER INFLATION PRESSURE.
4. MAXIMUM VOID D.I.D. BAG SHOULD FILL IS 12", IF LARGER USE ADDITIONAL VOID PANELS AT DIFFERENT STACK LOCATIONS.