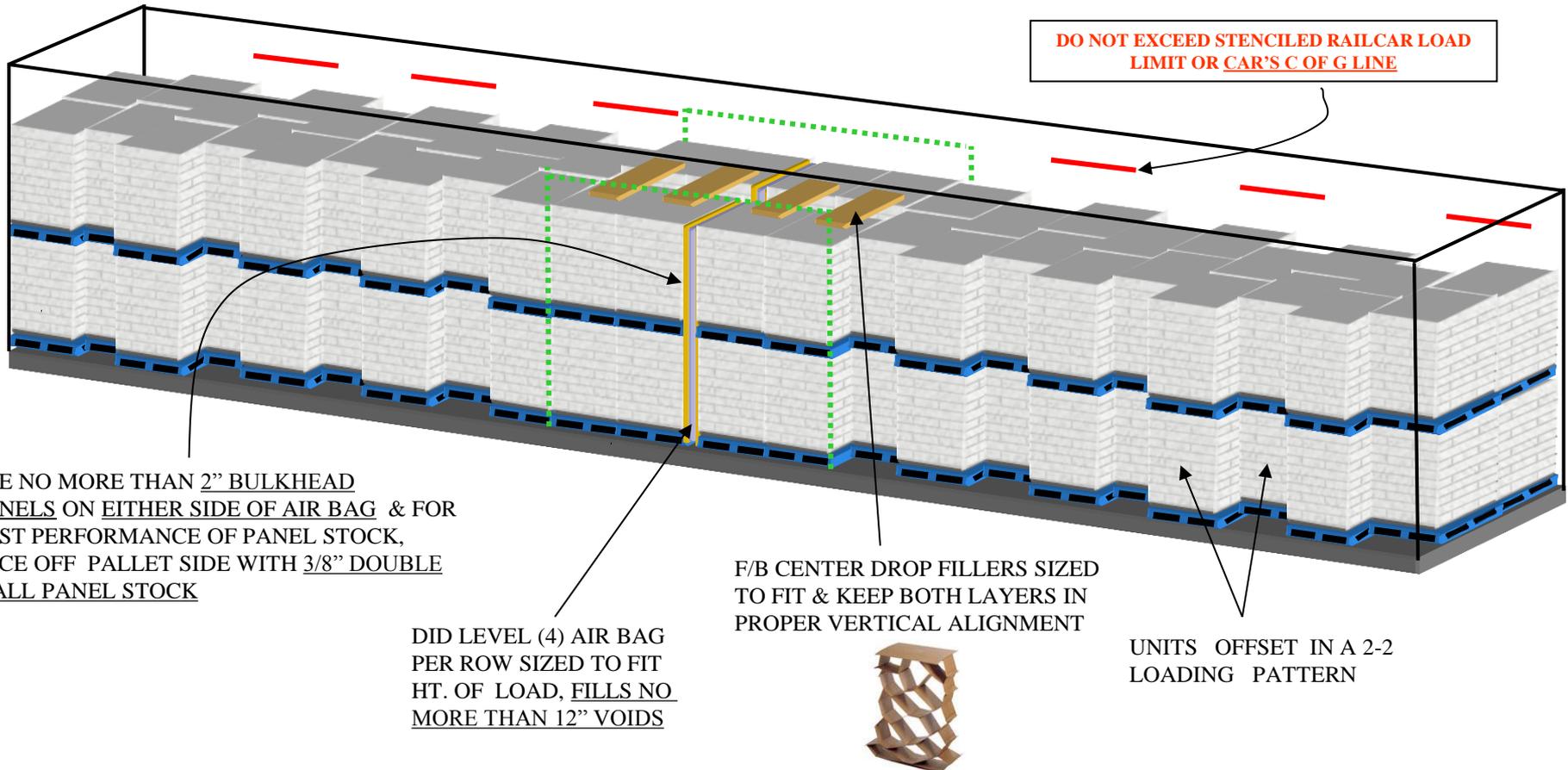


LOADING METHOD FOR CASED GOODS (88 UNITS) IN 60' BOXCARS



1. PALLETS MUST BE SOUND – NO SPLIT BOARDS OR NAILS PROTRUDING, WHILE USING CORNER POSTS TO SUPPORT UPPER PALLETS.
2. USE CORNER POSTS & ROPING STRETCH FILM TO HELP MAINTAIN UNIT INTEGRITY, **COMBINATION OF UNIT LAYERS MUST NOT BE EXCESSIVE IN OVERALL HEIGHT TO CREATE OVERHEAD WEIGHT DAMAGE TO BOTTOM LAYER PRODUCT AND MUST REMAIN BELOW THE RAILCAR'S CENTER OF GRAVITY LINE.**
3. DID LEVEL (4) AIR BAG PER ROW IN DOORWAY SHOULD BE PROPERLY BUFFERED & INFLATED TO MIN. 3-4 PSI USE DOUBLE SIDED TAPE TO PREVENT IN-TRANSIT DISPLACEMENT.
4. CONSIDER USING 3/8" THICK DOUBLE-WALL PANELS TO FACE OFF (BULKHEAD PANELS) AT CHANGE IN ROW ALIGNMENT & ON PALLET SIDES OF BUFFER PANELS FOR AIR BAGS.